

FIG-1

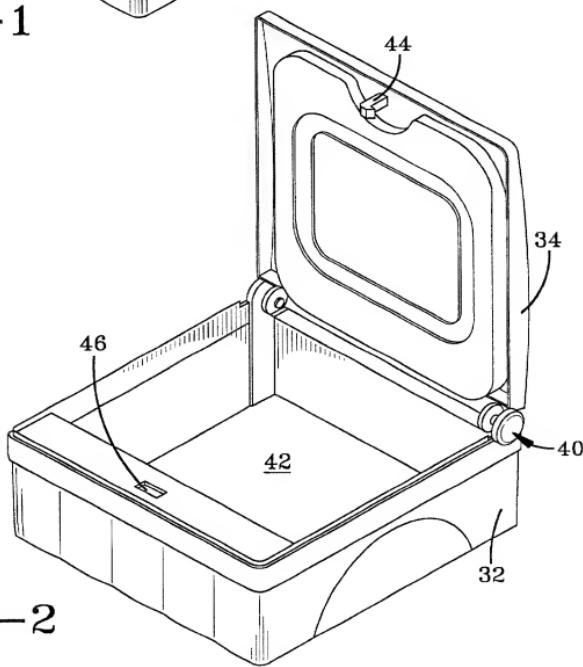
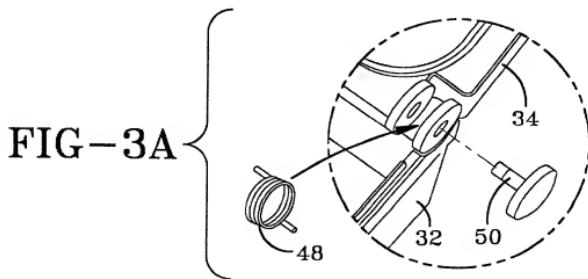
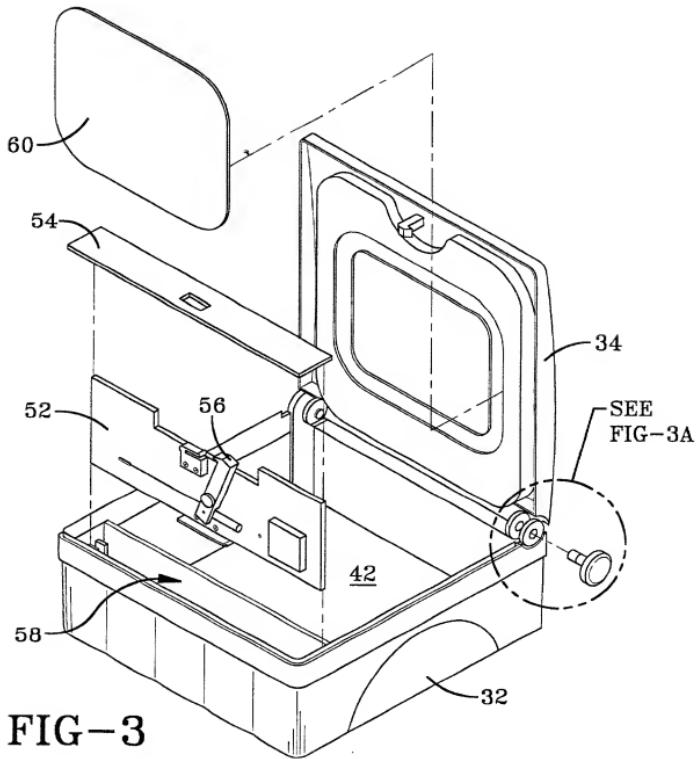


FIG-2



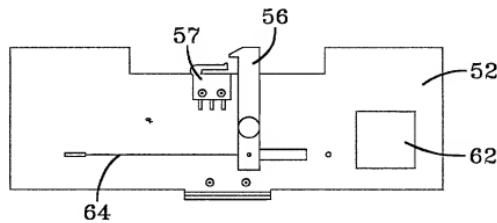


FIG-4

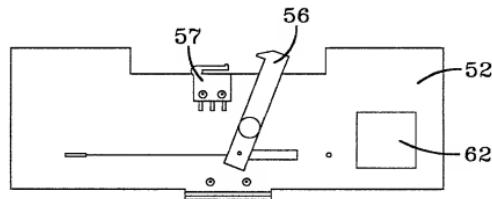


FIG-5

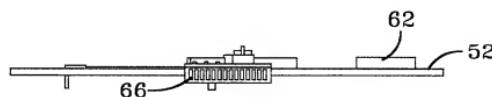


FIG-6

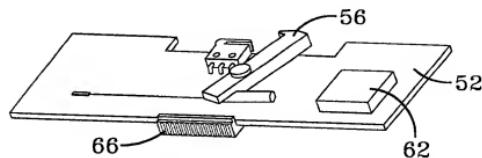


FIG-7

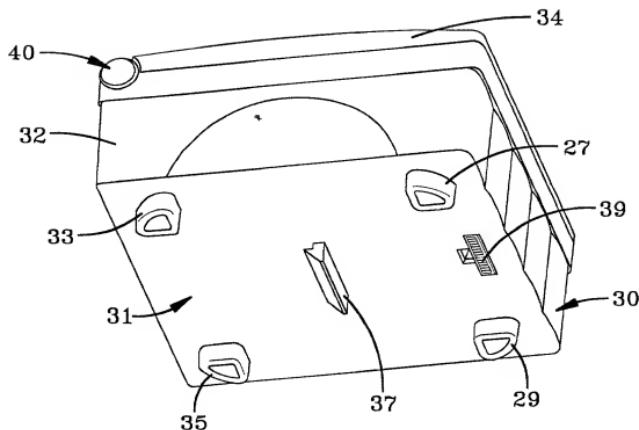


FIG-8

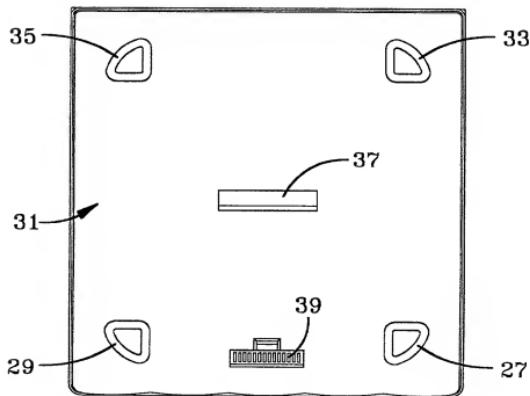


FIG-9

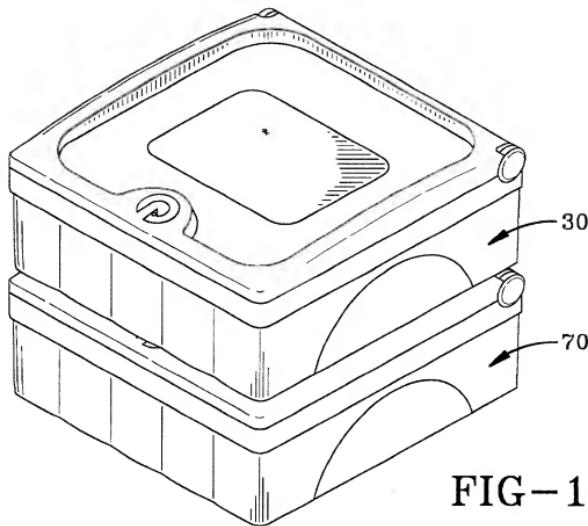


FIG-10

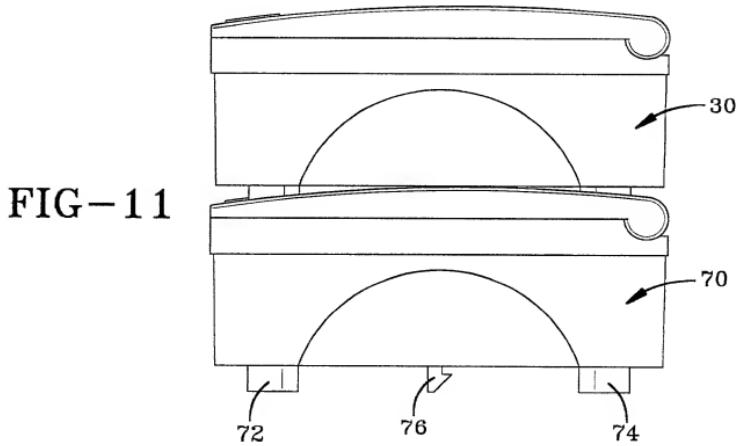
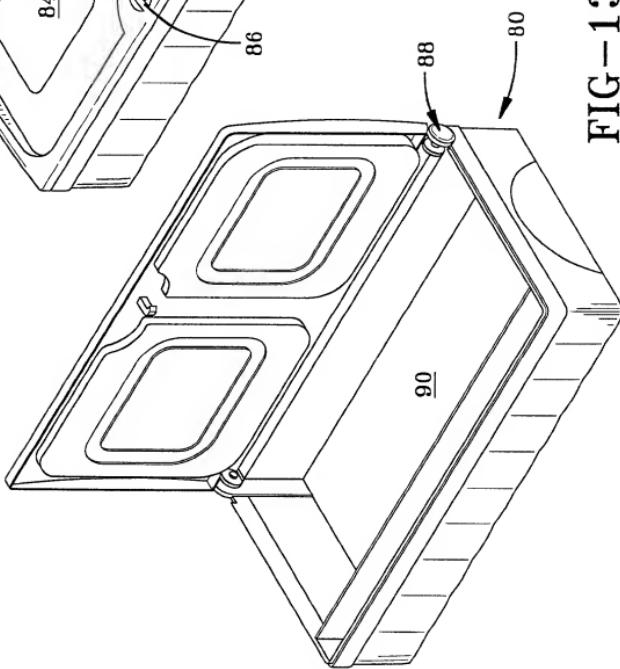
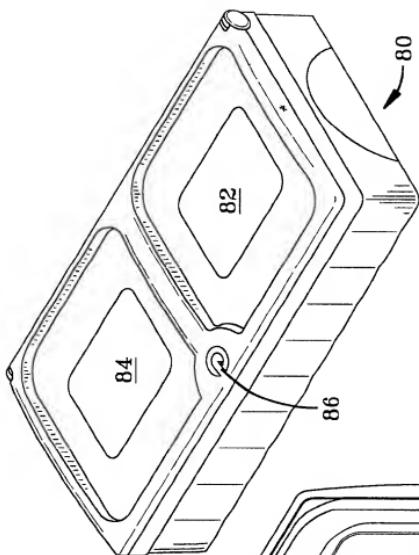
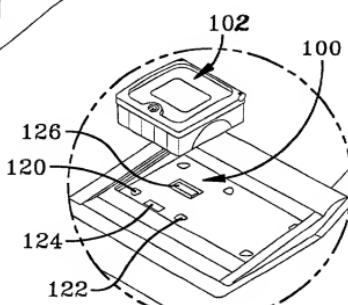
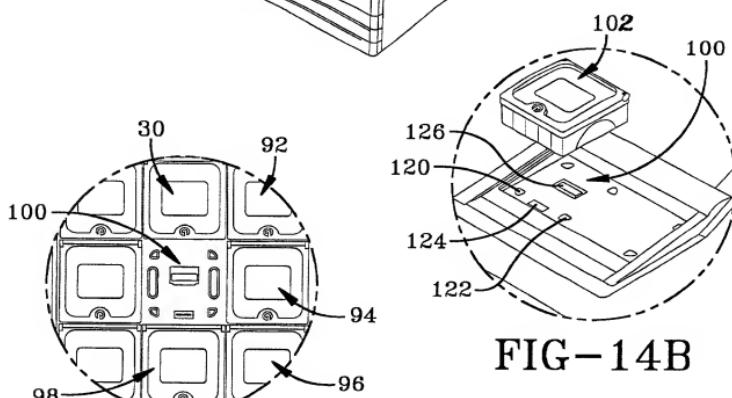
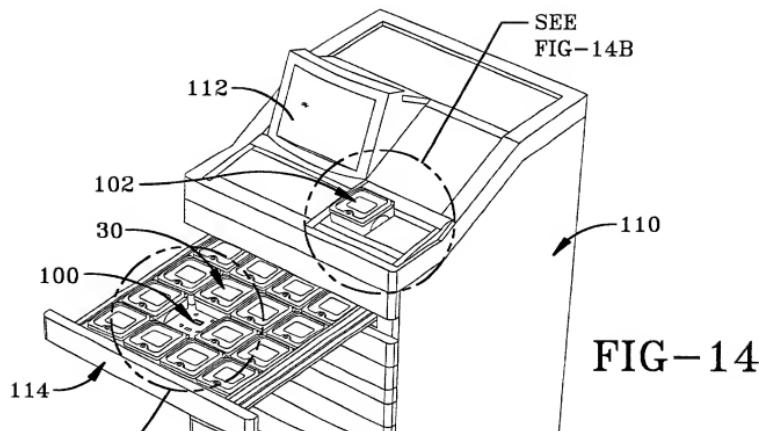


FIG-11





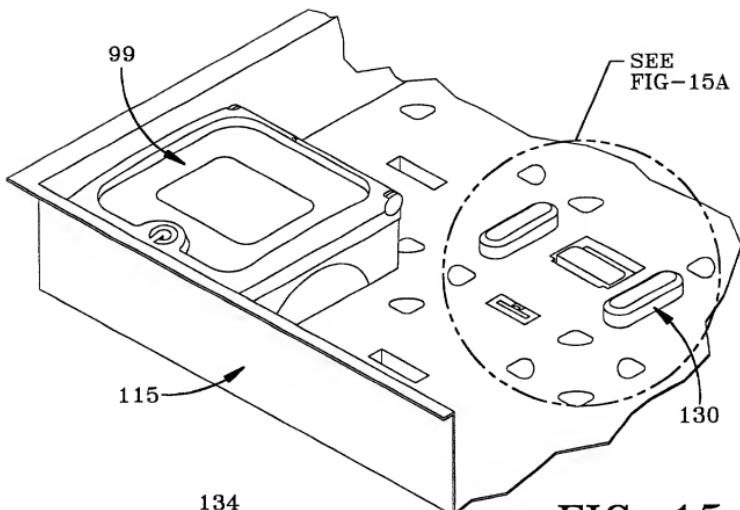


FIG-15

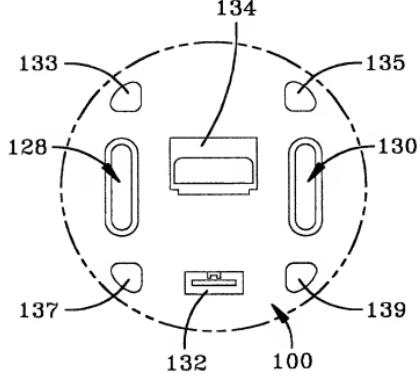


FIG-15A

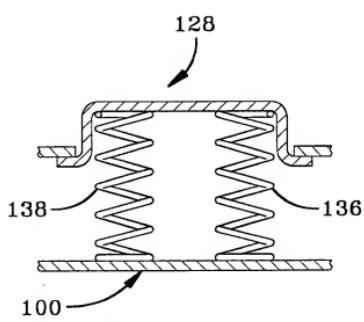


FIG-15B

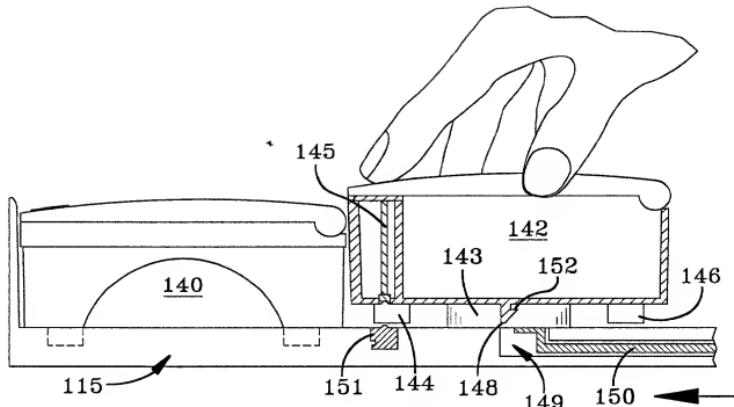


FIG-16

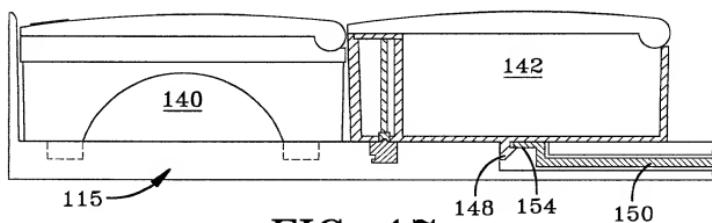


FIG-17

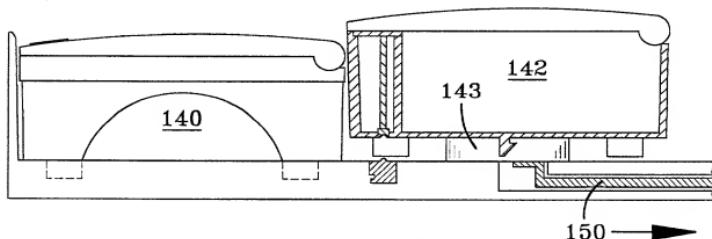
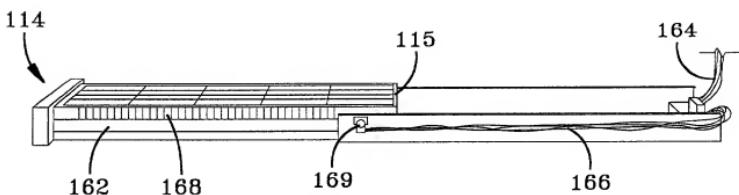
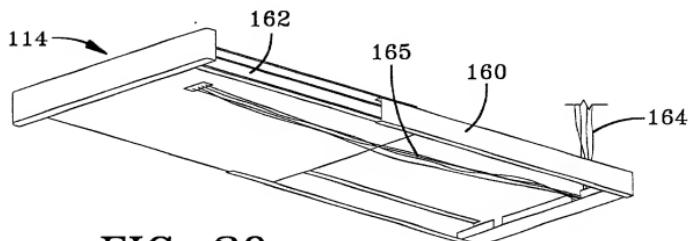
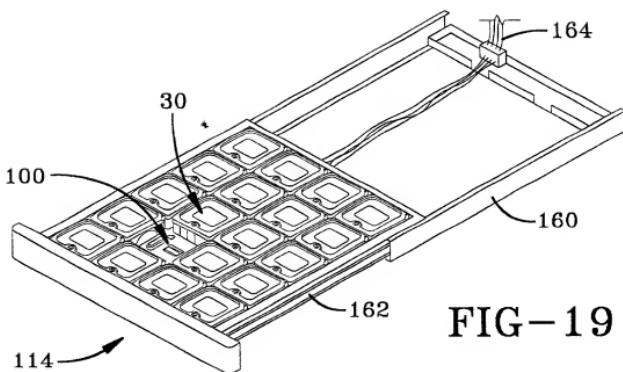
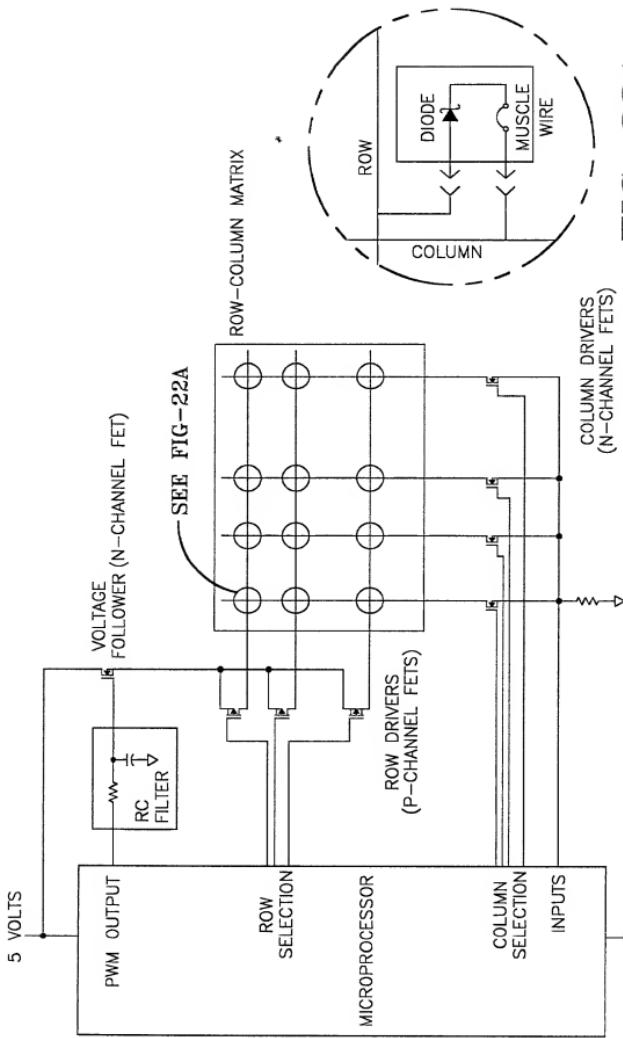


FIG-18





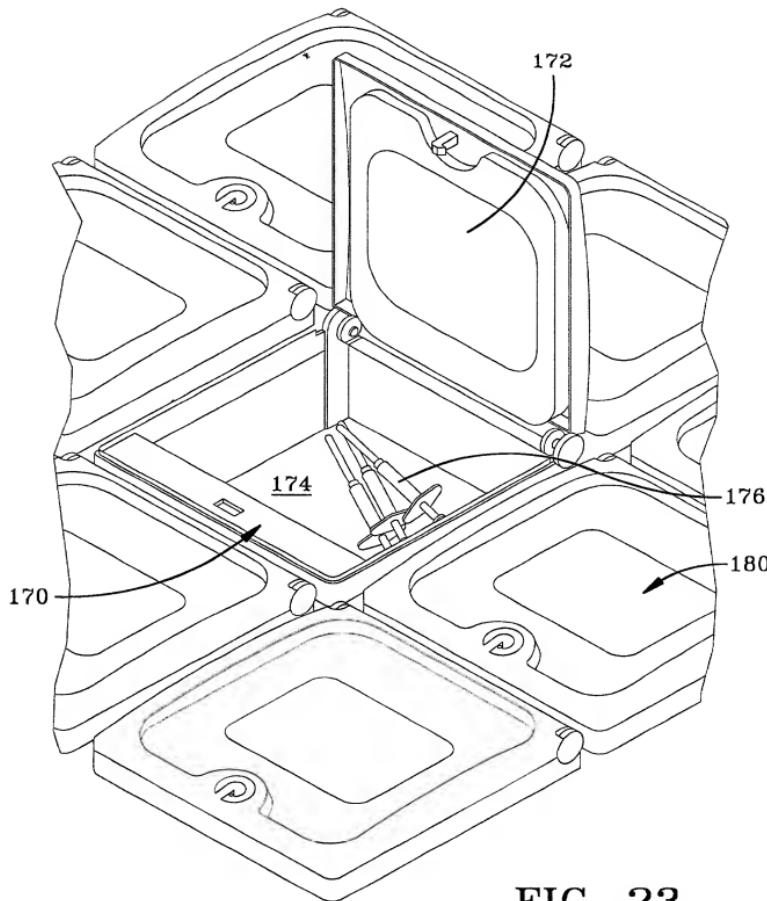


FIG-23

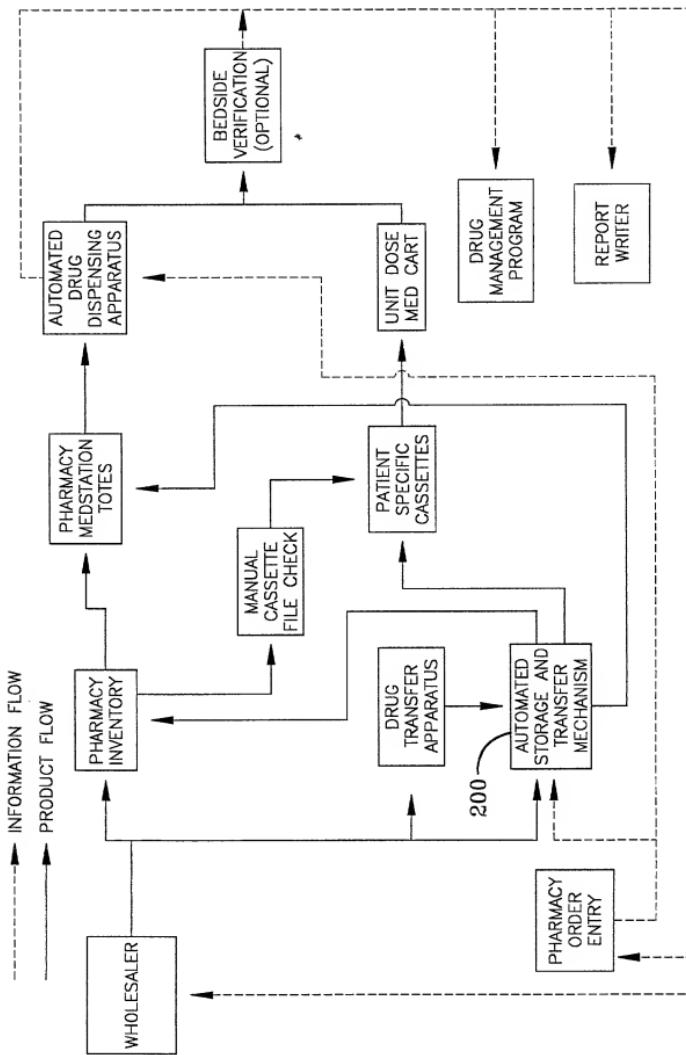


FIG-24

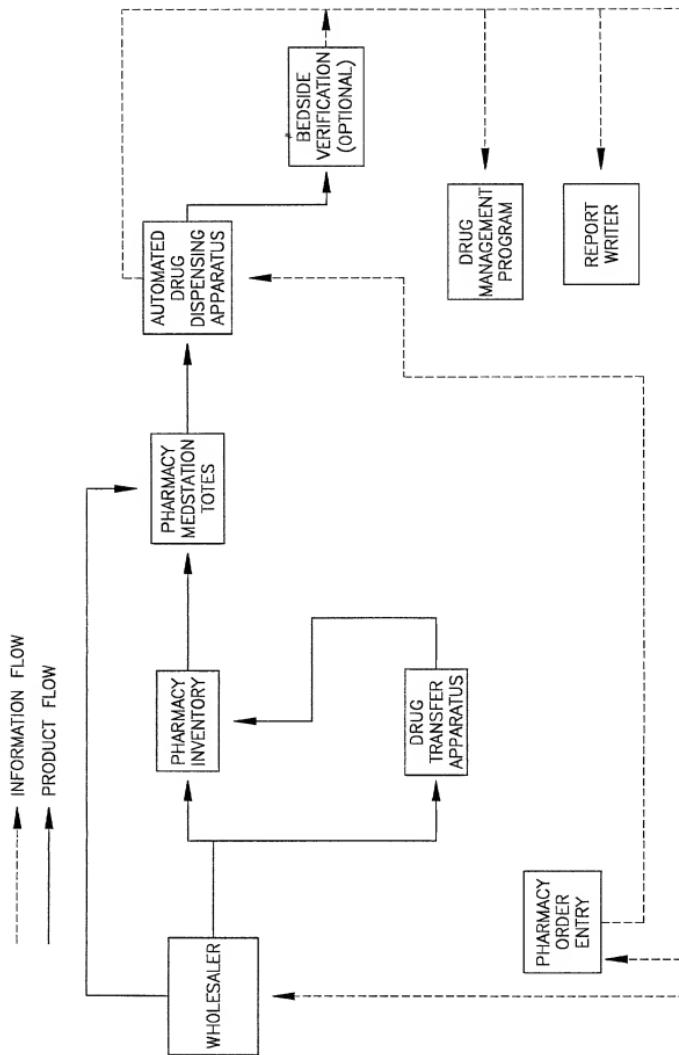


FIG-25

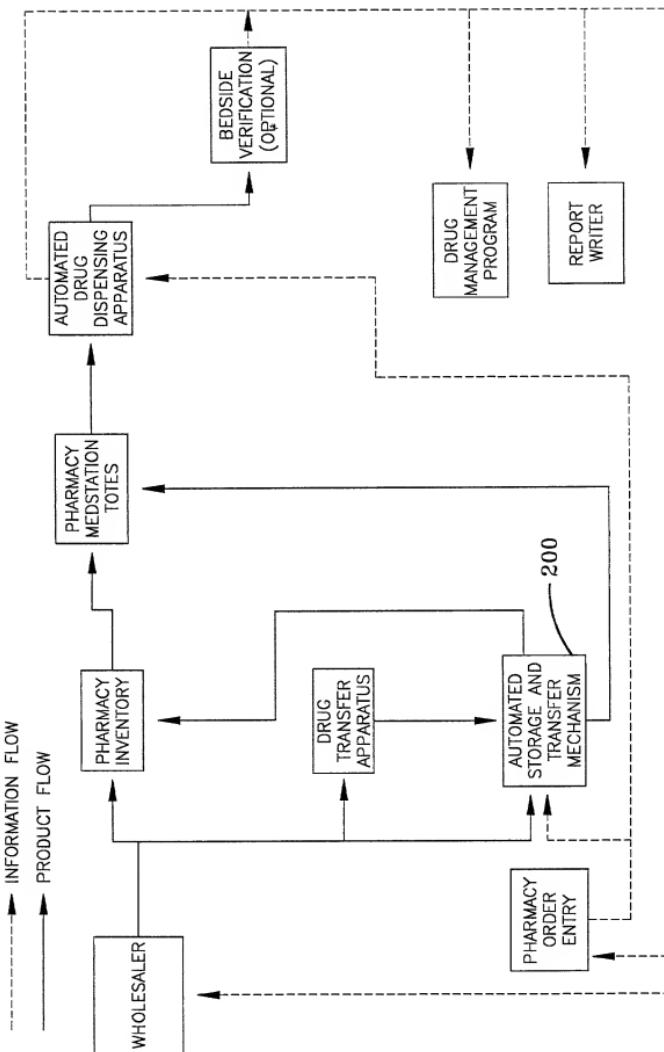


FIG-26

PHARMACY PREPARATION

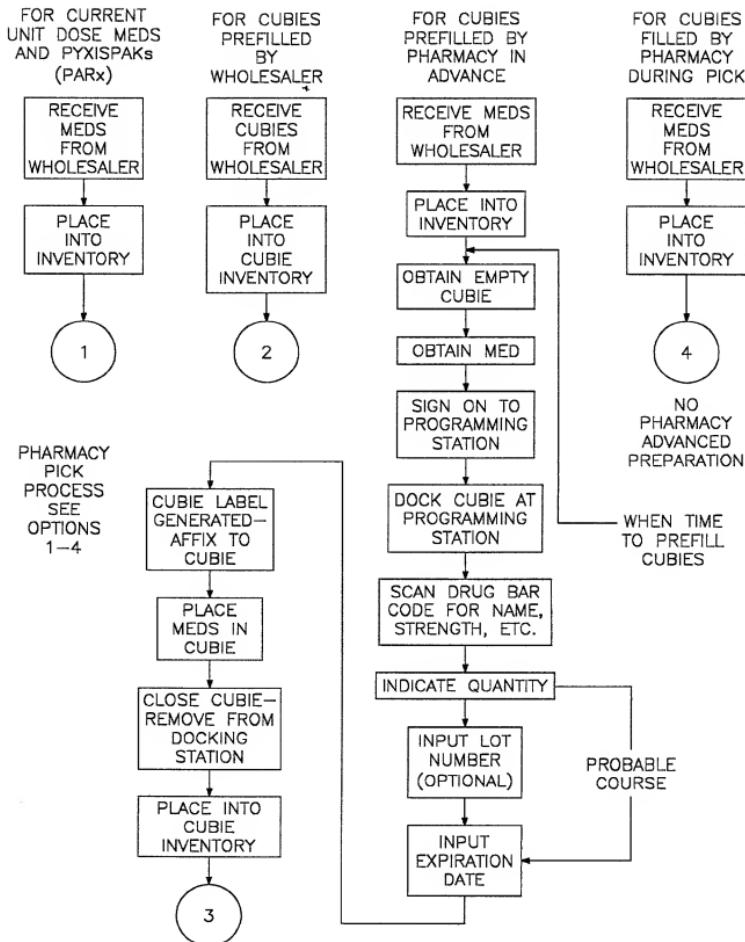
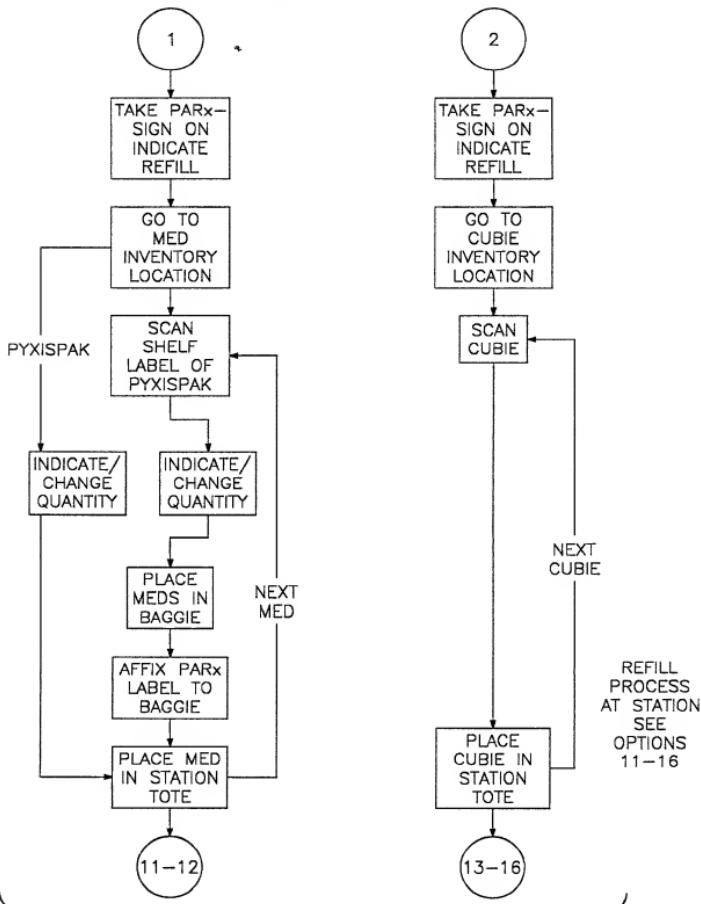
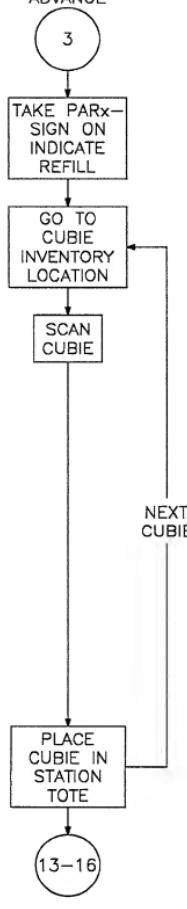
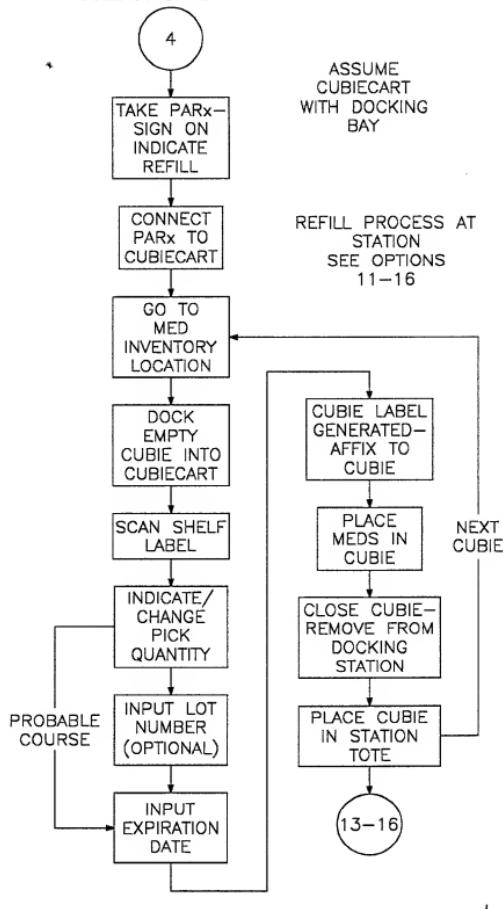


FIG-27A

PICK PROCESS

FOR CURRENT UNIT DOSE
MEDS AND PYXISPAKs (PARx)FOR CUBIES PREFILLED
BY WHOLESALERFIG-27B₁

PICK PROCESS

FOR CUBIES PREFILLED
BY PHARMACY IN
ADVANCEFOR CUBIES FILLED BY
PHARMACY DURING PICKFIG-27B₂

REFILL PROCESS AT THE STATION

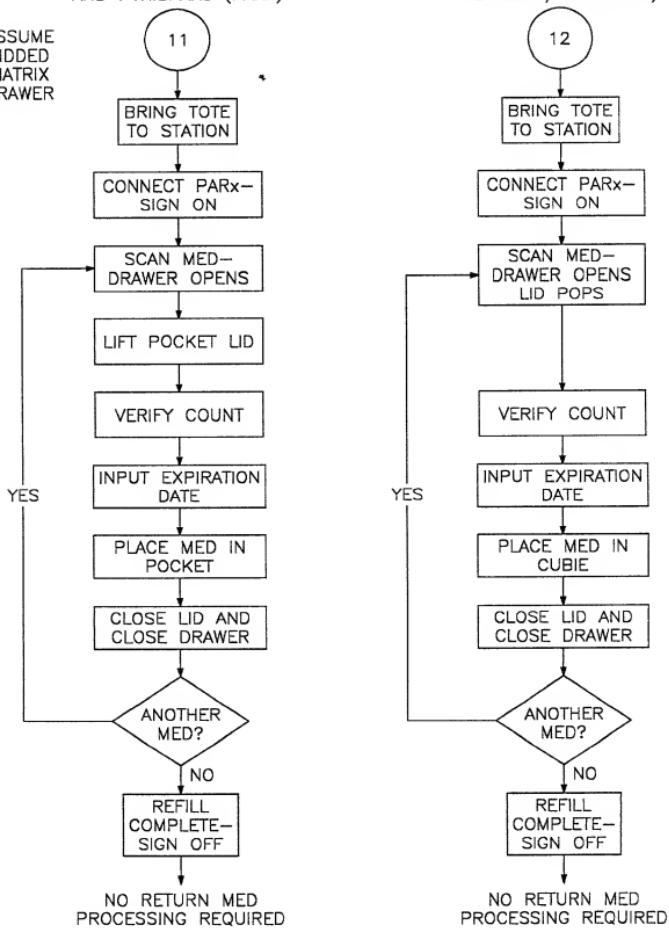
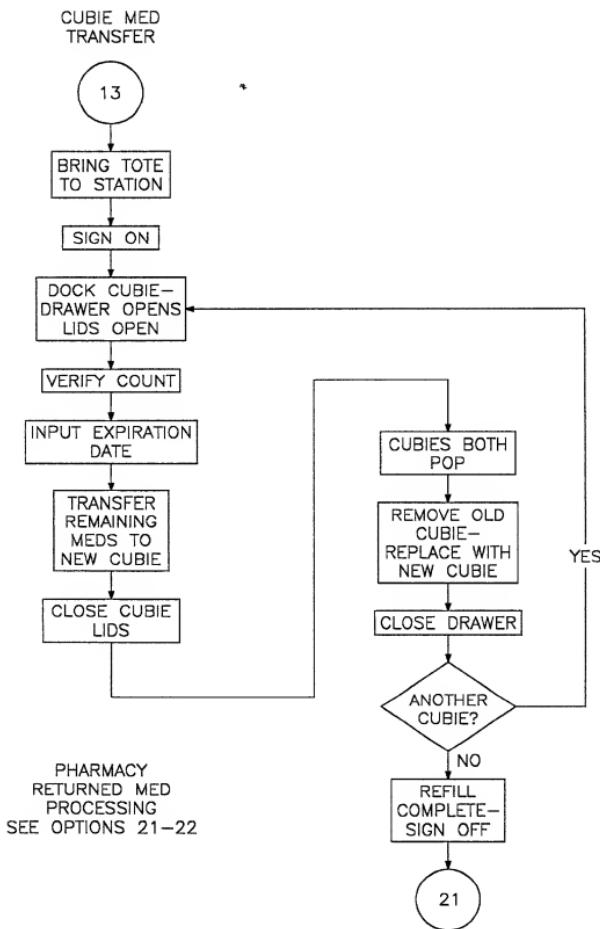
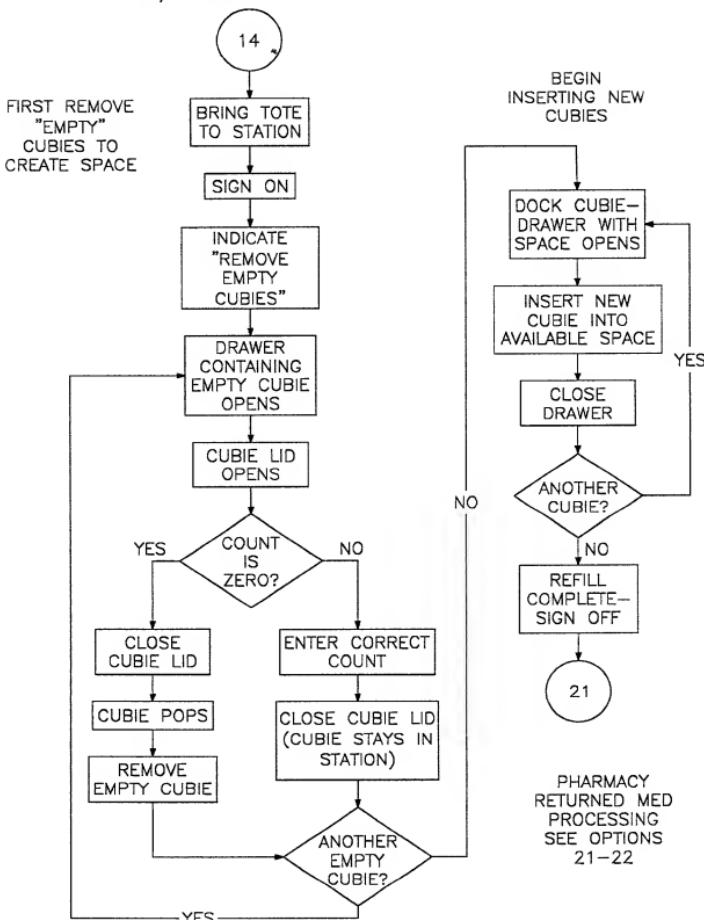
CURRENT UNIT DOSE MEDS
AND PYXISPAKs (PARx)CUBIE REFILL (SAME AS
UD MEDS/PYXISPAKs)ASSUME
LIDDED
MATRIX
DRAWER

FIG-27C

REFILL PROCESS AT THE STATION

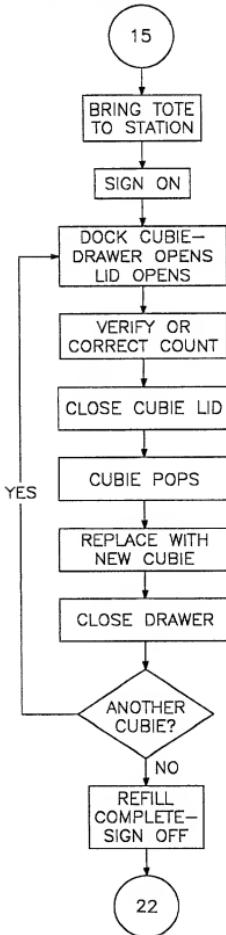
FIG-27D₁

REFILL PROCESS AT THE STATION

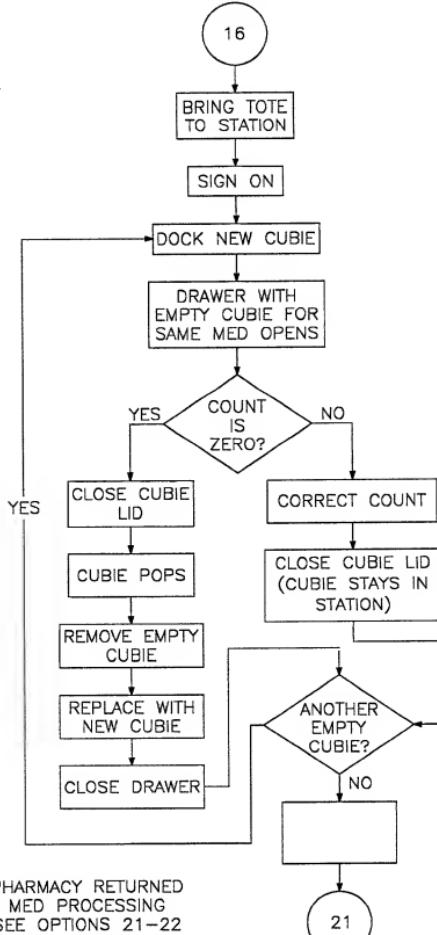
CUBIE INSERT BELOW
PAR/REMOVE WHEN EMPTYFIG-27D₂

REFILL PROCESS AT THE STATION

CUBIE SWAP BELOW PAR



CUBIE SWAP WITH DUPLICATES



PHARMACY RETURNED
MED PROCESSING
SEE OPTIONS 21-22

FIG-27E

PROCESSING OF RETURNED CUBIES IN PHARMACY

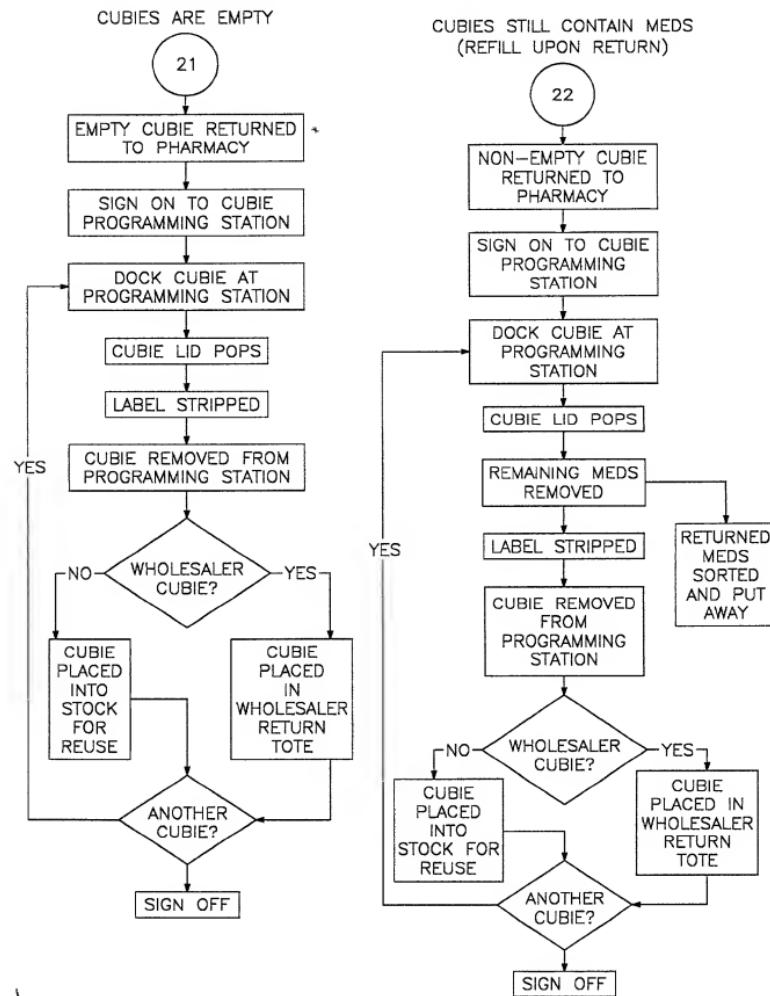


FIG-27F